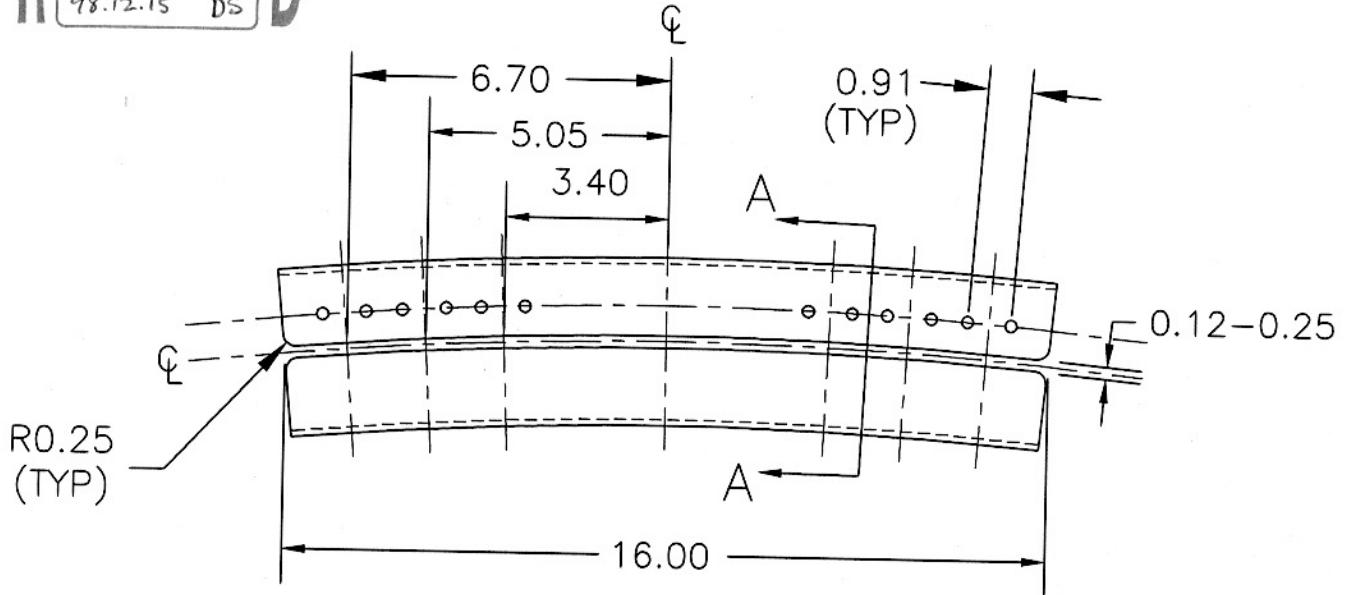


DART

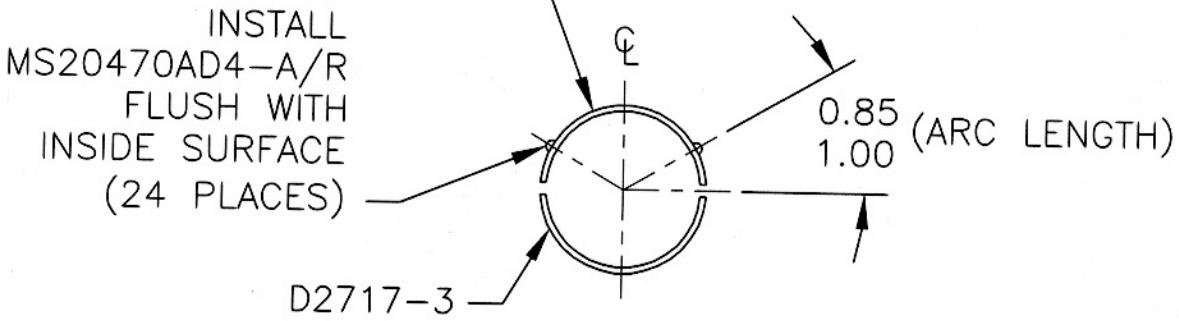
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2717
DATE		REV. B SHEET 1 OF 1
98.11.26		SCALE 1:4
A	97.11.25	TITLE CLAMP
B	98.11.26	RE-DESIGN FOR MS21920 CLAMPS

RELEASED

98.12.15 DS



D2717-1

SECTION A-A

MAKE FROM D2716 MATERIAL

FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

POWDER COAT GLOSS WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3

BREAK ALL SHARP EDGES 0.030 TO 0.060 UNLESS OTHERWISE NOTED

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED